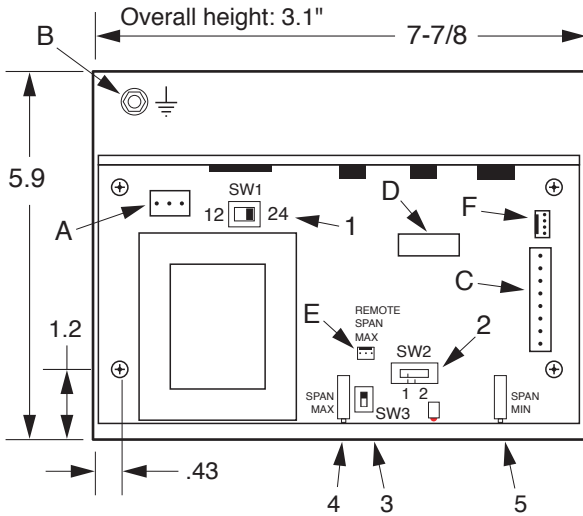


POWER SUPPLY - PS-M

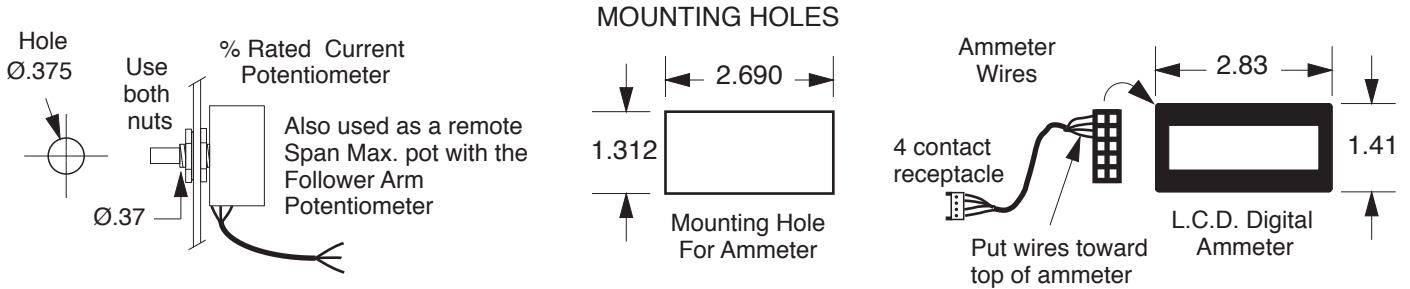
110 Volts AC Models: PS-12-M, PS-24-M
 220 Volts AC Models: PS-12-M2, PS-24-M2

LOCATION OF COMPONENTS

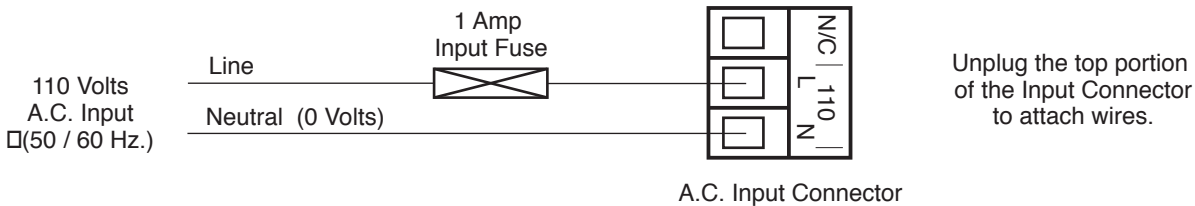


- A. INPUT CONNECTOR - A.C. input
 - B. GROUND LUG
 - C. OUTPUT CONNECTOR - DC out, 0-10 input, %Rated Current Potentiometer, or Follower Arm Potentiometer
 - D. OUTPUT FUSE - 2 amp, 5 x 20 mm.
 - E. PLUG, 3 prong, for a remote Span Max. pot, (for tension adjustments when using the Follower Arm Potentiometer)
 - F. PLUG, 4 prong, for the digital ammeter
1. SWITCH SW1 - 12 or 24 volt output selector switch. Slide switch towards 12 when using a 12 volt brake or clutch. Slide switch towards 24 when using a 24 volt brake or clutch.
 2. SWITCH SW2 - to select the method of controlling the output current: Position (1) - Potentiometer, or Position (2) - The 0-10 volt D.C. input signal.
 3. SWITCH SW3 - to select a remote Span Max. potentiometer (for tension adjustments when using the Follower Arm Potentiometer or Ultrasonic Sensor)
 4. SPAN MAX. potentiometer
 5. SPAN MIN. potentiometer.

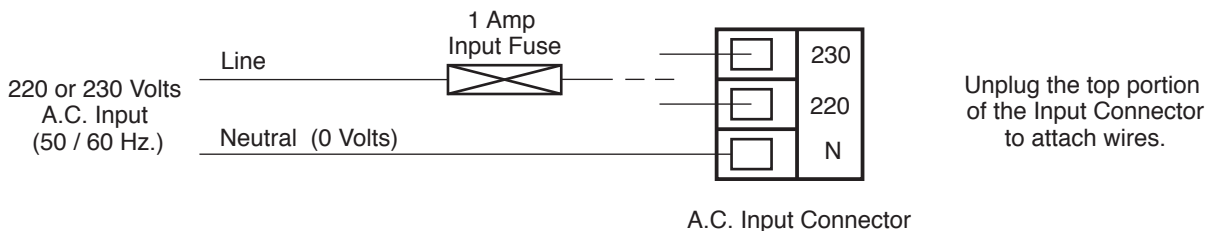
4 threaded mounting studs: (on underside of sheet metal base) 2.92" x 6.96" #6-32 threads



A.C. INPUT, 110 VOLTS -- Models PS-12-M & PS-24-M



A.C. INPUT, 220/230 VOLTS -- Models PS-12-M2 & PS-24-M2



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POWER SUPPLY - PS-M

SPECIFICATIONS

Output Current: D.C., constant current type,
12 volt: 1.25 amps
24 volt: 0.75 amps

Output Fuse: 2 amperes, located on circuit board.

0-10 Volt Input Resistance: 2000 ohms

120 Volts A.C. input

PS-12-M : 0-12 VDC output

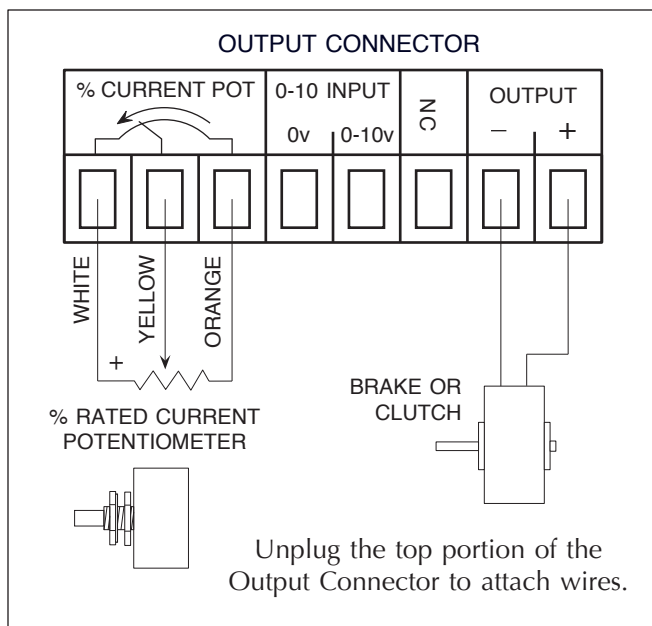
PS-24-M : 0-24 VDC output

220 Volts A.C. input

PS-12-M2 : 0-12 VDC output

PS-24-M2 : 0-24 VDC output

INSTRUCTIONS - MANUAL (Potentiometer) CONTROL



ADJUSTMENTS - When Using Manual (Potentiometer) Control:

% RATED CURRENT POTENTIOMETER - The remotely mountable potentiometer controls the desired output current, and is adjustable from 0% to 100%. This is used to control output torque.

SPAN MAX. - Sets the maximum output current. The 10 turn potentiometer is mounted on the circuit board. Use the miniature plastic screwdriver provided to make adjustments.

SPAN MIN. - Sets the output current to zero when the % RATED CURRENT potentiometer is set to zero. The 10 turn potentiometer is mounted on the circuit board. Use the miniature plastic screwdriver provided to make adjustments.

INITIAL SET UP - When Using Manual (Potentiometer) Control:

- 1) Determine the 100% rated current of the brake (or clutch) from the data sheet, or calculate it from the formula:
$$100\% \text{ rated current} = (\text{rated voltage}) / (\text{coil resistance, ohms})$$

The rated voltage is listed on the label of the brake or clutch.
- 2) For safety, disconnect the A.C. power.
- 3) Set SWITCH SW2 to position 1, so the output current is controlled by the % Rated Current Potentiometer. Set SWITCH SW3 towards the edge of the circuit board to select the on-board Span Max. Potentiometer.
- 4) Set the SPAN MAX. potentiometer fully counter-clockwise (for minimum output current).
- 5) Connect the digital L.C.D. ammeter. (See wiring diagram on page 1.)
- 6) Connect the % Rated Current Potentiometer and brake (or clutch) as shown above.
- 7) Connect A.C. power. (See wiring diagram on page 1.)
- 8) Set the % RATED CURRENT potentiometer to 100% (for maximum output current).
- 9) SPAN MAX. - Turn the SPAN MAX. potentiometer clockwise until the ammeter displays the current level corresponding to the 100% rated current of the brake (or clutch).
- 10) SPAN MIN. - Set the % RATED CURRENT potentiometer to 10%. Adjust the SPAN MIN. potentiometer until the ammeter shows the power supply output current is at 10% of rated current.
- 11) Recheck Steps 9 & 10.



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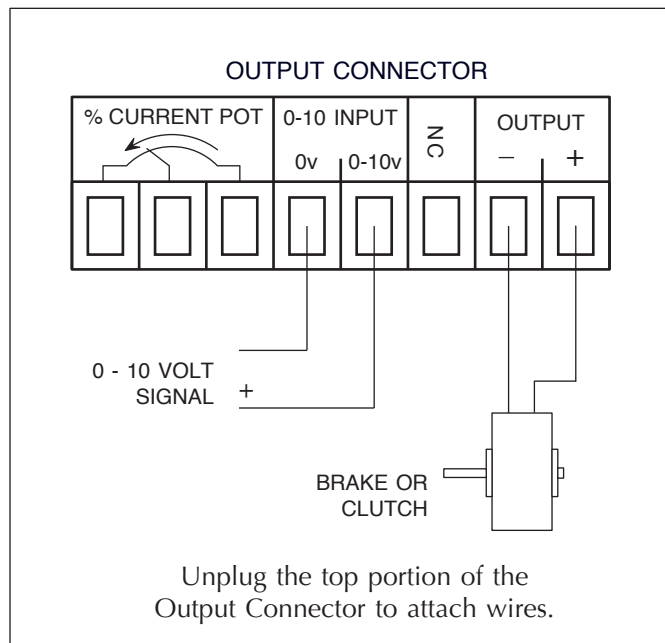
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POWER SUPPLY - PS-M

INSTRUCTIONS - 0-10 VOLT CONTROL

MODELS	120 Volts A.C. input	220 Volts A.C. input
	PS-12-M : 0-12 VDC output	PS-12-M2 : 0-12 VDC output
	PS-24-M : 0-24 VDC output	PS-24-M2 : 0-24 VDC output



ADJUSTMENTS - When Using 0-10 Volt Control:

0-10 VOLT INPUT SIGNAL - Output current is proportional to the user's 0-10 volt input signal. At 0 volts, output current is 0. At 10 volts, output current is maximum.

SPAN MAX. - This potentiometer sets the maximum output current level, when the 0-10 volt signal is 10 volts.

SPAN MIN. - This potentiometer sets the output current to zero when the 0-10 volt signal is zero volts.

INITIAL SET UP - When Using 0-10 Volt Control:

- 1) Determine the 100% rated current of the brake (or clutch) from the data sheet, or calculate it from the formula:
$$100\% \text{ rated current} = (\text{rated voltage}) / (\text{coil resistance, ohms})$$

The rated voltage is listed on the label of the brake (or clutch).
- 2) For safety, disconnect the A.C. power.
- 3) Set SWITCH SW2 to position 2 so the output current is controlled by the 0-10 volt D.C. input signal. Set SWITCH SW3 towards the edge of the circuit board to select the on-board Span Max. Potentiometer.
- 4) Set the SPAN MAX. potentiometer fully counter-clockwise (for minimum output current).
- 5) Connect the digital L.C.D. ammeter. (See wiring diagram on page 1.)
- 6) Connect your 0-10 volt input and brake (or clutch) as shown above.
- 7) Connect A.C. power. (See wiring diagram on page 1.)
- 8) Set your 0-10 volt signal to 10 volts. (for maximum output current).
- 9) SPAN MAX. ADJ. - Turn the SPAN MAX. potentiometer clockwise until the output current equals the 100% rated current of the brake (or clutch).
- 10) SPAN MIN. - Set your 0-10 volt signal to 1 volt. Adjust the SPAN MIN. potentiometer until your ammeter indicates the power supply output current is 10% of rated current.
- 11) Recheck Steps 9 & 10.



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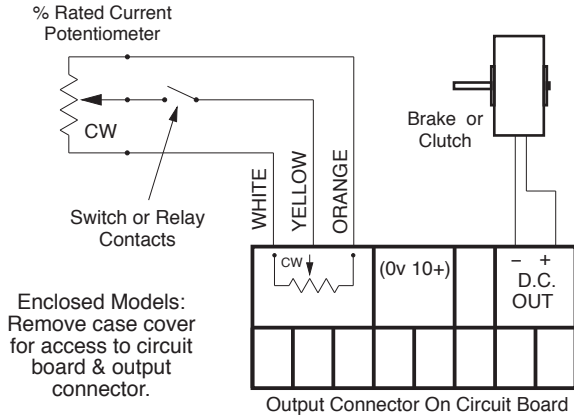
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POWER SUPPLY PS-M

Cycling Between 0 Amps & Any Current Level When Using Manual (Potentiometer) Control



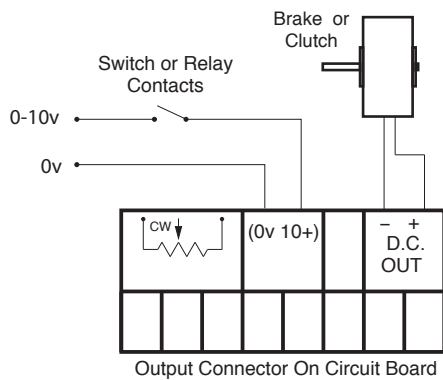
DO NOT power up & power down the AC input repeatedly.
DO NOT- interrupt & connect the D.C. OUT wires repeatedly.

Correct method, when using MANUAL (Potentiometer) control:

Use a switch or relay to interrupt the yellow wire to the % Rated Current Potentiometer (the wire to the wiper).

When the wire is connected, output current is controlled by the % Rated Current Potentiometer.
When the relay interrupts (disconnects) the wiper, power supply output current is zero.

Cycling Between 0 Amps & Any Current Level When Using 0 - 10 volt Control



DO NOT power up & power down the AC input repeatedly.
DO NOT- interrupt & connect the D.C. OUT wires repeatedly.

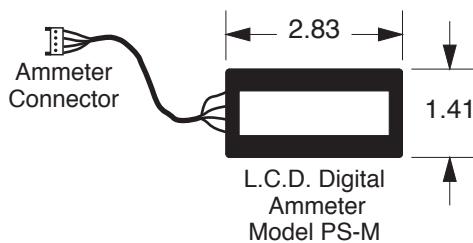
Correct method, when using 0 - 10 volt control:

If the signal voltage cannot be brought to 0, then use a switch or relay to interrupt the 10 volt signal.

When the wire is connected, output current is controlled by the 0-10v signal.

When the relay interrupts (disconnects), power supply output current is zero.

Ammeters



Ammeters are not interchangeable between older power supplies without first altering solder pads on ammeter. Consult factory for details.

Ammeters may only be used without alteration with power supplies of the same series serial number. (Example: 97-16xxx, 97-15xxx, 96-14xxx are from 3 different series--- series 1600, 1500, and 1400)

For best accuracy after replacing ammeters, adjust the potentiometer on the rear of the ammeter so readings equal a reference ammeter.

Connect 110 volts AC to 110 volt models, only.

Connect 220 volts AC or 230 AC to 220 volt models only. 220V Models: PS-12-2, PS-24-2, PS-12-2M, PS-24-2M



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Phone 518 523-2422

Fax 518 523-2746

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